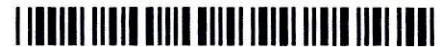




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4840-041
Job Sheet 166812



Part No: D4840-041

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 3/16/18

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.04.29 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/16/18	3/16/18	0.00	0.00	Start Up Stores/Pkg-1	1-89	MAY 30 2018
110	Packaging	2 pcs	3/16/18	3/16/18	0.00	0.00	Packaging1	1-89	MAY 30 2018
120	Small Fab	2 pcs	3/16/18	3/16/18	0.00	2.51	Small Fab	1-89	MAY 30 2018
130	QC	2 pcs	3/16/18	3/16/18	0.00	0.00	QC5	1-89	MAY 30 2018
140	Packaging	2 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3	1-89	MAY 30 2018
150	QC21-SA	2 Ea	3/16/18	3/16/18	0.00	0.00	QC21	1-89	MAY 30 2018

Part Op Descriptions: 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces. A/R LOCTITE 598: 138792

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4823-1	Upper Cutter Deflector	2 Ea (1 ea)	90-Start up Operation	5052460
D4824-1	Upper Cutter Mount	2 Ea (1 ea)	90-Start up Operation	5015782
D4838-1	Upper Cutter Body, LH	2 Ea (1 ea)	90-Start up Operation	5025187
D4838-2	Upper Cutter Body, RH	2 Ea (1 ea)	90-Start up Operation	5025273
D4839-1	Blade	4 Ea (2 ea)	90-Start up Operation	5075982x2
MS21042L08	Nut	28 Ea (14 ea)	90-Start up Operation	504123V
MS27039-08-19	Screw	28 Ea (14 ea)	90-Start up Operation	5041235
NAS1149FN832P	Washer	56 Ea (28 ea)	90-Start up Operation	5020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4823-1	2	6	0
	D4824-1	2	9	0
	D4838-1	2	17	0
	D4838-2	2	15	0
	D4839-1	4	2	0
	MS21042L08	28	1,762	0
	MS27039-08-19	28	1,299	0
	NAS1149FN832P	56	1,959	0



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Container No: S076208



Part: D4840-041

Job No: 166812

Serial No/Batch: S076208

Revision:

Inspector:

Date: 05/30/18

Part Specifications
Specifications could not be found.

Plex 5/29/18 7:23 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003516	S076159	D4823-1	Upper Cutter Deflector	s052460	CCK036	2
003516	S076158	D4824-1	Upper Cutter Mount	s015992	CCK036	2
003516	S076157	D4838-1	Upper Cutter Body, LH	s025187	CCK128	2
003516	S076156	D4838-2	Upper Cutter Body, RH	s025273	CCK128	2
003516	S076155	MS21042L08	Nut	s044234	ST303	28
003516	S076154	MS27039-08-19	Screw	s044235	ST277	28
003516	S076153	NAS1149FN832P	Washer	s020604	ST263	56

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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